



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3183-5
Job Sheet 206156



Part No: D3183-5

Job Qty: 100 pcs

Part Name: Bearing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/27/20

Job Tracking No:

Due Date: 2/7/20

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C1 IPP: A 03.03.27 New issue KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup	Run		
					Hrs	Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	100 pcs	2/7/20	0.00	0.00		Purchasing - 1	JAN 30 2020
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	100 pcs	2/7/20	0.00	0.00		Packaging 2 - 1 - B4B	JAN 30 2020
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S252158



Part: D3183-5

Job No: 206156

Serial No/Batch: S252158

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/30/20

Plex 1/27/20 9:14 AM Dart.Lavoie.Chanta

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120 QC 6	100 pcs	2/7/20	0.00 0.00	QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		
				QC 6 - 40		
				QC 6 - 81		
130 Packaging 3-1 - Stock - B4B	100 pcs	2/7/20	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B ✓		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
140 QC 21 - SA	100 pcs	2/7/20	0.00 0.00	QC 21 - SA - 21 ✓		
				QC 21 - SA - 70		
				QC 21 - SA - 53		

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FEB 04 2020

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Part Op 100 - (Purchasing) Issue P/O: _____ Bearing as per Dwg D3183 Single row, deep groove, Conrad type,
 Descriptions: shielded Possible Supplier: NSK P/N 6800ZZ Certificate of conformity note is required
 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
6800ZZ	Bearing D3183-5	100 pcs (1 ea)	100-Purchasing	5252-154
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6800ZZ	100	0	0
Part Specifications				
Specifications could not be found.				

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PURCHASE ORDER

POHB045691



Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

Attention: Bourgon, Rachelle

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045691

PO Date: 1/27/20

Due Date: 2/4/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

JAN 27 2020

JAN 30 2020

JAN 30 2020

Grand Total: \$443.56

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	206156	6800ZZ		68002ZKML	Bearing D3183-5 : AS PER DWG D3183 REV. C	Firmed X100	-	2/4/20	100 pcs	0 pcs	100 pcs	\$1.58/pcs	\$158.00
2	206157	6900ZZ		69002ZKML	Bearing D3121-23 : AS PER DWG D3121 REV. E	Firmed	-	2/4/20	100 pcs	0 pcs	100 pcs	\$1.72/pcs	\$172.00
3	205896	FLMN021-005-000	D3015	0-5NLNSS	Locknut D3015-7 : AS PER DWG D3015 REV. C	Firmed X97	-	2/4/20	100 Ea	0 Ea	100 Ea	\$0.058/Ea	\$5.80
4		K010-0608		18-38x12CVT	Hose Ø1/2 OD x Ø3/8 ID	Firmed X200	-	2/4/20	200 ft	0 ft	200 ft	\$0.50/ft	\$100.00
5		CL-8HN		0-CL8HN	Nut	Firmed	-	2/17/20	4 Ea	0 Ea	4 Ea	\$1.94/Ea	\$7.76
Grand Total:													\$443.56



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PURCHASE ORDER
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Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/27/20 11:38 AM Dart.Lavoie.Chantal

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE January 29, 2020
NUMBER 0000245205
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
HB045691	EB	28-Jan-20		0000245205
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	DESCRIPTION	LOCATION	UOM	QUANTITY
				REQ. SHIPPED B.O.
0-68002ZKML	BALL BEARING	6D6	EA	100
YOUR PART #: 6800ZZ				100
STOCK				
0-69002ZKML	KML BALL BEARING	6D6	EA	100
YOUR PART #: 6900ZZ				
10 IN STOCK BALANCE TBA				
0-5NLNSS	M5*NYLON LOCK NUT STAINLESS STEEL 304	26C5	EA	97
YOUR PART #: FLMN021-005-000				
97 IN STOCK BALANCE 3-5 DAYS				
18-38X12CVT	3/8 X 1/2 CLEAR VINYL TUBING	1718	EA	200
DELIVERY: 3-5 DAYS				
0-CL8HN	CARR LANE HEX NUTS BLACK OXIDE		EA	4

FFR 03 2020

DAS 82 9-89

RECEIVED
JAN 29 2020
DART AEROSPACE LTD.

MAIN INDUSTRIAL SALES LTD.

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HB045691	EB	28-Jan-20		0000245205
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	LOCATION		QUANTITY	
DESCRIPTION			REQ.	SHIPPED B.O.
DELIVERY: 3 WEEKS				
THANKS				
ERIC				

CERTIFICATE OF COMPLIANCE

RE: 6800-ZZ BEARING

To Whom It May Concern:

Our bearing rings and balls are made of high carbon chromium steel GCr15 which has a chemical composition equivalent to SAE 52100. The hardness of bearing rings is HRC 59-64 and HRC 60-65 for steel balls. Unless specify, bearings are 25-30% filled with Alvania No. 2 grease or Chevron SRI#2 grease or equivalent.

Stella Fan
Phone: 905-629-4255
Fax: 905-629-2358



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FEB 03 2020